

Work Order ID 60395

Wednesday, July 07, 2010 9:10:53 AM



Friday

Page 1

Item ID: D119-756-011

Accept



Setup Start



Revision ID:

Item Name: Clamp

Stop



Start Date: 7/7/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 7/9/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *MP*

Date: *10-7-08*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD119-756-011

CHG001

Scolorlog

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-7-8 S/P

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Scolorlog

Q

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval, QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Required Date: 7/9/2010 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D119-756-011

Location: 28PPP Rev: A

10-7-08

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10-7-08
MF 10-7-8.

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Picklist Print

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Page 1

Work Order ID: 60395

Parent Item: D119-756-011

Parent Item Name: Clamp



Start Date: 7/7/2010

Start Qty: 1.00

Required Date: 7/9/2010

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-06-27 JLM
IPP rev B Rev B dwg, picklist 06.07.26 EC
IPP rev C rec C dwg no picklist chg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	----------------	--------------	---------------	----------------	--------

D2617-3



Bushing

Manufactured

No

110

Each

53.0000

2

2

10-7-8 SP

Location

ST020

Loc Qty

53

Loc Code

52651

53

D2617-5



Spacer

Manufactured

No

110

Each

71.0000

4

4

10-7-8 SP

Location

ST020

Loc Qty

71

Loc Code

52648

71

D2732



Rubber Extrusion

Manufactured

No

110

f

353.4700

1.0666

1.122737

10-7-8 SP

Location

ST412

Loc Qty

353.47

Loc Code

56516

353.47

1- cut 4 pieces at 3.20" as per dwg (D2732-032)

D3789-1



Clamp

Manufactured

No

110

Each

6.0000

10-7-8 SP

Location

ST467

Loc Qty

6

Loc Code

51193

6

W/O:		WORK ORDER CHANGES						
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Work Order ID: 60395

Parent Item: D119-756-011

Parent Item Name: Clamp

Start Date: 7/7/2010

Required Date: 7/9/2010

Start Qty: 1.00

Required Qty: 1.00

5 D3789-3
Clamp
Manufactured No
110 Each 6.0000

Location

Loc Qty

Loc Code

ST467

6

51194

6

110

Each

7.0000

5 D3789-5
Clamp
Manufactured No

Location

Loc Qty

Loc Code

ST467

7

50527

4

51195

3

110

Each

6.0000

6 D3789-7
Clamp
Manufactured No

Location

Loc Qty

Loc Code

ST467

6

51196

6

110

Each

20.0000

AN960JD416
Washer
NAS1149D0463J Purchased No

Location

Loc Qty

Loc Code

ST351

20

108827

20

Wednesday, July 07, 2010 9:10:53 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 3

Work Order ID: 60395

Parent Item: D119-756-011

Parent Item Name: Clamp

Start Date: 7/7/2010

Required Date: 7/9/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

4,422.000

4

4

Nut

Location

Loc Qty

Loc Code

ST300

4410

113422

68

114523

28

114718

314

114784

2000

115108

2000

ST356

12

108145

12

AN4-24A

Purchased

No

110

Each

34.0000

2

2

Bolt

Location

Loc Qty

Loc Code

ST360

34

112641

34

AN4-22A

Purchased

No

110

Each

275.0000

2

2

Bolt

Location

Loc Qty

Loc Code

ST359

275

111965

75

114523

100

114784

100

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Shop Packet Print

Page 3

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Cust Item ID:

Required Date: 7/9/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *MP*

Date: *10-7-09*

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev C								
100		0.00							
	DOCUMENT CONTROL								
DC		0.00							
Document Control	Memo Photocopy bluefile & type labels per PPPD119-756-011		CHG001						
110		0.00							
	Pick Kit								
Packaging		0.00							
Packaging	Memo								
120		0.00							
	QC4- 100% Inspect kits for completeness								
QC		0.00							
Quality Control	Memo								

CL 10/7/7

REFERENCE ONLY

7.0 PARTS LIST

Qty -041	Qty -011	Qty -013	Part Number	Description
X			D119-756-041	HELI-UTILITY-BASKET™
1	X		D119-756-011	CLAMP KIT
		X	D119-756-013	QUICK RELEASE KIT
2			D2022-101	* SPACER
1			D2258-176	PLACARD (A119)
1			D2258-146	PLACARD (AW119MKII)
1			D2332-041	* PROP ASSEMBLY
1			D2530	* HANDLE ASSEMBLY
2			D2535	* SPRING
2			D2537	* BUSHING
2	2		D2617-3	BUSHING
4	4		D2617-5	BUSHING
	4		D2732-032	RUBBER CUSHION
2			D2931	* BUMPER
	1		D3789-1	CLAMP
	1		D3789-3	CLAMP
	1		D3789-5	CLAMP
	1		D3789-7	CLAMP
1			D3515-041	* BASKET LID ASSEMBLY
1			D3516-041	* BASKET BASE ASSEMBLY
2			D3516-11	CLEVIS
2			D3517-1	STRUT
2			D3518-041	STRUT ASSEMBLY
2			D3519-1	* PLACARD
2			D3520-1	SPACER
2			D3757-1	* BLANKING PLATE

* indicates that part is pre-assembled on basket for customer

W/O:		WORK ORDER CHANGES					
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REFERENCE ONLY

IIN-D119-756

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Qty -041	Qty -011	Qty -013	Part Number	Description
6			AN3-10A	* BOLT
2			AN3-16A	* BOLT
2			AN4-7A	* BOLT
2			AN4-13A	BOLT
6			AN4-15A	BOLT
2			AN4-20A	BOLT
1	2		AN4-22A	* BOLT
1	2		AN4-24A	* BOLT
2			AN5-10A	BOLT
4			AN5-17A	* BOLT
2			AN960JD416	* WASHER
40	4		AN960JD416'	WASHER
2			AN960JD416L	* WASHER
4			AN960JD416L	WASHER
4			AN960JD516	* WASHER
2			AN960JD516L	WASHER
2			AN960JD8	* WASHER
12			AN960JD10	* WASHER
4			AN970-4	* WASHER
		4	BLRS-020	POSITIVE LOCKING QUICK RELEASE PIN
2			MS20600AD4W3	* RIVET
8			MS21042L3	* NUT (OR MS21042-3)
4			MS21042L4	* NUT (OR MS21042-4)
10	4		MS21042L4	NUT (OR MS21042-4)
4			MS21042L5	* NUT (OR MS21042-5)

* indicates that part is pre-assembled on basket for customer

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Revision: E
Date: 09.06.30

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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